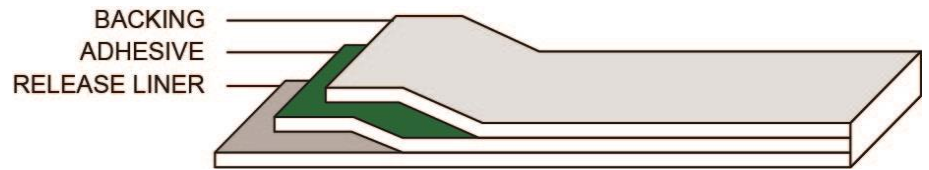


ARclad® 1781 is a blue, single face, liner-wound, repulpable tape.

PRODUCT APPLICATIONS

The typical uses for this product are roll finishing, butt splicing, safety or perfect splicing. This product bonds well to various paper grades such as cover stock, coated, paperboard, bond and fine.



FEATURES AND BENEFITS

- Excellent shear
- Blue color provides excellent visibility for splice identification
- Complies with 21CFR§175.105 for Indirect Food Contact
- Meets TAPPI UM 213, procedure A
- Tape backing can be printed and accepts coatings
- Good temperature resistance

Product Construction			
	Typical Values*		Description
Backing thickness	2.4 mil	61 µm	30#, blue paper
Adhesive thickness	1.3 mil	33 µm	WS-61, clear repulpable adhesive
Liner thickness	3.2 mil	81 µm	53#, S/F, white paper liner
Total thickness	3.7 mil	94 µm	(Excluding liner)

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

Product Information Sheet

ARclad® 1781



Technical Properties			
Attribute*	Typical Values*		Test Method*
Static shear on stainless steel	> 10 minutes		½" x ½", 500 grams
Recommended storage of unconverted product	70°F ± 20°F 50% ± 20% RH	21°C ± 11°C 50% ± 20% RH	
Shelf life of unconverted product	Not to exceed six months from date of shipment		

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, Inc.

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.

Consult your AR sales representative if you need additional information.

THIS IS NOT AN OFFER

This Product Information sheet ("PI Sheet") is not an offer to sell by Adhesives Research ("AR") and does not contain any binding warranties or terms of sale. While this PI Sheet does contain technical information and general warranty information, this PI Sheet is non-binding and is for information purposes only. If you wish to purchase the product set forth on this PI Sheet ("Product"), or have any questions regarding the warranty or other terms related to this Product, contact AR customer service or a sales representative and they will provide you with AR's terms of sale for the Product in the form of a Sales Order Acknowledgment. AR shall not be bound by any terms or information set forth in this PI Sheet.

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AR limits the purchaser's remedies in the event of a breach of any warranty. The purchaser's exclusive remedy and AR's obligations for a breach of any warranty shall be as set forth in the Sales Order Acknowledgment.

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