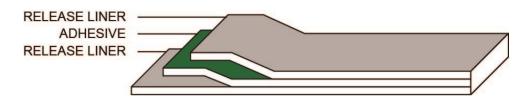


ARclear[®] 42020 is an optically clear, silicone pressure-sensitive adhesive (PSA) transfer tape.

PRODUCT APPLICATIONS

The typical use for this product is for bonding of flexible-to-flexible or flexible-to-rigid optical components such as backlights, polarizers, filters, retarders and diffusers, and holographic, anti-reflective and hard-coated films used in projection screens, touch screens, LCDs and flat panel displays.



FEATURES AND BENEFITS

- Low haze, high clarity, and high light transmission
- Functional over a broad range of temperatures from -70 °C to over 250 °C
- High adhesion to glass, PMMA, and polarizer substrates
- Environmentally durable and resists temperature extremes, humidity and UV light
- Easy, mess-free processing and bonding

Product Construction					
	Typical Values*		Description		
Liner thickness	2.0 mil	51 µm	Clear PET easy release liner		
Adhesive thickness	2.0 mil	51 µm	Silicone optically clear adhesive		
Liner thickness	4.0 mil	102 µm	Clear PET tight release liner		
Total thickness	2.0 mil	51 μm	(Excluding liner)		

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.

Product Information Sheet ARclear[®] 42020 (Developmental)



Technical Properties						
Attribute*	Typical Values*		Test Method*			
Peel adhesion on glass (180°, 12 in/min, 1 h dwell)	70 oz/in	19 N/25.4 mm	ASTM D3330			
Release of easy liner (180°, 300 in/min)	15 g/2 in		ASTM D5375			
Release of tight liner (180°, 300 in/min)	25 g/2 in		ASTM D5375			
Refractive index	1.41		ASTM D542			
Optical properties	Transmission Haze Clarity:	0.3%	ASTM D1003			
Color (CIE94, D65 illuminant, 10°)	L*: a*: b*:	0.01	ASTM E1331			
Yellowness index	0.12		ASTM E313			
Recommended storage of unconverted product Shelf life of unconverted product	70°F ± 20°F 50% ± 20% RH Not t	21°C ± 11°C 50% ± 20% RH o exceed one year fr	om date of manufacture			

*All stated values are nominal and should only be used as a guide for selection. They are not specifications.



Note: The information contained on this data sheet is based upon test results of limited quantities of this material and may be modified by Adhesives Research following additional production experience and evaluation. This data should not be used in preparing specifications. Products identified as developmental may be subject to modification by Adhesives Research, lnc.

APPLICATION AND STORAGE OF PRESSURE-SENSITIVE ADHESIVE TAPES

Pressure-sensitive adhesive tapes function as a mechanical product; however, the adhesive itself is a chemical composition that can be sensitive to environmental conditions. A purchaser of pressure-sensitive adhesive products should be aware of the shelf life of each product and not purchase more than it can use before the expiration date. Shipping and storage conditions affect shelf life. The optimum storage temperature is 70 °F (21 °C). Cool, dry storage is recommended.

For best results...

- 1) The surfaces you wish to bond should be clean and free of oil, moisture and dust. If the surface temperature is below 40°F, it may be difficult to achieve a proper bond.
- 2) Do not use a pressure-sensitive adhesive product where it will be exposed to temperatures lower or higher than those designated for each product. Heat can destroy the effectiveness of the bond and extreme cold can cause the adhesive to harden and not adhere properly.
- 3) When the tape is applied, use firm hand or lamination pressure to achieve contact between the adhesive and the surface to which it is applied. Hand rollers or nip rollers may be needed for certain products or applications.
- Consult your AR sales representative if you need additional information.

THIS IS NOT AN OFFER

This Product Information sheet ("PI Sheet") is not an offer to sell by Adhesives Research ("AR") and does not contain any binding warranties or terms of sale. While this PI Sheet does contain technical information and general warranty information, this PI Sheet is non-binding and is for information purposes only. If you wish to purchase the product set forth on this PI Sheet ("Product"), or have any questions regarding the warranty or other terms related to this Product, contact AR customer service or a sales representative and they will provide you with AR's terms of sale for the Product in the form of a Sales Order Acknowledgment. AR shall not be bound by any terms or information set forth in this PI Sheet.

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AR limits the purchaser's remedies in the event of a breach of any warranty. The purchaser's exclusive remedy and AR's obligations for a breach of any warranty shall be as set forth in the Sales Order Acknowledgment.

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